



## **CNC Machine Operator Duties**

The CNC Machine Operator position will entail the following duties at a minimum:

- Have familiarity with CNC machining equipment such as lathes, mills, band-saws and the job shop environment.
- It will be the responsibility to maintain quality checks for jobs that have been set-up by qualified machinist.
- Must be able to read and interpret part drawings.
- Must be able to read and use inspection tools such as calipers and micrometers.
- Work with set-up machinist to maintain quality when tool wear affects part quality.
- Work with quality department to verify quality.
- Have the ability to keep the machine loaded and in operation to maintain estimated production benchmarks.
- To properly enter the appropriate data from the job travelers into the E2 ERP system.
- CNC machine operators must monitor machinery, tools and the work-pieces for any problems during the production run.
- Must be able to maintain proper part counts while running jobs.
- Must be able to load and touch off tools, and probe datum points.
- To have the ability to be mentored by higher skilled machinist in order to grow and become higher skilled over time. (This is basically a training position)
- Must be attentive and listen and follow instructions from the Shop Forman and higher skilled machinist.
- Have the ability to be able to lift fixtures up to 70lbs. at any particular time.
- Use all safety lifting apparatus whenever is appropriate.
- Maintain a clean work area.
- Must follow and observe all company safety regulations and guidelines.
- Work towards obtaining the tools of the trade: Calipers, micrometers (OD and depth), wrenches and indicator.